



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Store
D500-572-011
Job Sheet 168124



Part No: D500-572-011

Job Qty: 2 ea

Part Name: MD369/MD500 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/30/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: West Coast Helicopters - Nanaimo (CWEST09)

1985 Boxwood Road Nanaimo, BC, V9S 5X9 Canada ph:(250) 754-5448 fx:(250) 754-6954.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/30/17	0.00	0.00	Start up container		
160	Packaging	2 pcs		11/30/17	0.00	0.00	Packaging1		
170	QC	2 pcs		11/30/17	0.00	0.00	QC4		<i>Smb</i>
175	DC	2 pcs		11/30/17	0.00	0.00	DC		<i>41</i>
180	Packaging	2 pcs		11/30/17	0.00	0.00	Packaging3		<i>Smb</i>
190	QC21-FG	2 Ea		11/30/17	0.00	0.00	QC21		<i>21</i>

Part Op 175 - Photocopy bluefile and create labels per PPP D500-572-011 CHG005
Descriptions: 180 - Identify and pack for shipping as per PPPD500-572-011

fg013
NOV 29 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4-13A <i>5012713</i>	16	453	0	0
	D2274 <i>5012712</i>	16	88	0	0
	D2435 <i>5012987</i>	4	0	0	0
	D2529 <i>5012710</i>	16	220	0	0
	D5472-1 <i>5012709</i>	8	180	0	0
	D5476-1 <i>5012708</i>	8	12	0	0
	MS21042L4 <i>5012707</i>	16	1,628	0	0
	NAS1149D0463J <i>5012705</i>	16	1,444	0	0
	QS200-M44S <i>5012706</i>	4	16	0	0

Part Specifications

Specifications could not be found.

Plex 11/9/17 4:13 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Fishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Lam ☐</td> <td style="border: none;">Cosite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>			Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Fishing ☐	Rec/Store/Packaging ☐	Other ☐	Lam ☐	Cosite ☐	Supplier ☐																													
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Date : _____	Step #: _____	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																														
Description Work Order Deviation																																																
DART AEROSPACE S014791 MD369/MD500 Bearpaws D500-572-011 Start up Operation Mfg Date: 11/28/17 Job No: 168124																																																
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Other: ☐																																																

5.0 PARTS LIST

The parts list for D500-572-011/-021 Bearpaw Kits are updated as follows:

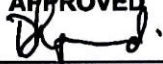
Qty -011	Qty -021	Part Number	Description
X		D500-572-011	BEARPAW INSTALLATION
	X	D500-572-021	NARROW BEARPAW INSTALLATION
2		D2435	BEARPAW
	2	D2671	BEARPAW
8	8	D2274	RADIUS BLOCK
8	8	D2529	WASHER
4	4	D5472-1	CUSHION (REPLACES D2182B050)
4	4	D5476-1	CLAMP (REPLACES D2438)
8	8	AN4-13A	BOLT (WAS AN4-15A)
8	8	NAS1149D0463J	WASHER (OR AN960JD416)
8	8	MS21042L4	NUT (OR MS21042-4)
2	2	QS200M44S	CLAMP

Operators who wish to upgrade their existing D500-572-011/-021 Bearpaw Kits in service can procure the DSI 9770-011 Clamp Kit from DART:

Qty -011	Part Number	Description
X	DSI 9770-011	BEARPAW INSTALLATION
8	D2274	RADIUS BLOCK
8	D2529	WASHER
4	D5472-1	CUSHION
4	D5476-1	CLAMP
8	AN4-13A	BOLT
8	NAS1149D0463J	WASHER (OR AN960JD416)
8	MS21042L4	NUT (OR MS21042-4)
2	QS200M44S	CLAMP

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 17.01.09
CERT. NO.: SH90-17
ISSUE NO.: 7

APPROVED

DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	MB	
CHECKED	ML	DRAWING NO.
MFG. APPR.	N/A	DSI 9770
APPROVED	HS	TITLE
DE APPR.	DS 	CLAMP KIT
DATE	17.01.09	SCALE
		NTS

REV. A
SHEET 2 OF 3

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Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D2274 Revision: Radius Block														
180	QC21-SA	S012712	168124	16 Ea	0	S010933	ST006	Bin	Stock	11/23/2017	Issue Container			
Operation Totals:		1		16	0									
Part Totals:		1		16	0									
Part Number: D500-572-011 Revision: MD369/MD500 Bearpaws														
190	QC21-FG	S014791	168124	2 Ea	0	S014791	FG013	Bin	Stock	11/28/2017	Issue Container			CHG005
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Totals:		2		18	0									

Plex 1/8/2018 10:32 AM Dart.Boucher.Sylvie